DESIGN CHECKLIST

Coffee Roaster

Request for:		Requested by: Our team strives to maintain standard turn-around time for quote requests at 48 hours. Urgent requests will be fulfilled			
Budget Quote	quote requests a				
Final BOM, CAD, Submittal & Install Dr	awings	pending work load and the order in which request was received. Standard			
Revision Required					
Previous Rfq #	_	Urgent (Enter date and time [eastern])			
	Other				
Project Info:		(Enter date)			
Project Name:					
Your Name:					
Quick Contact Info: Phone Or Email					
System Sketch Provided:					
Specification & Scanned Mechanical P	ans w/ Flevations				
Hand Drawing – Center Line Dimensio		meters			
Parts List Only -	ns, noute, cengins & Diai	Heters			
raits list Offiy -					
Product Description & Duct Type:					
Exhaust Temperature: Is there an Afterburn?					
	YES N	0			
Materials (Inner Wall / Outter Wall)					
Zero Clearance: UL 2221 (2-hr Fire Rating) Do	ouble Wall: UL 1978	Single Wall:			
304 / Galvalume	304 / Galvalume	304			
316 / Galvalume	316 / Galvalume	316			
304 / 304	304 / 304				
316 / 304	316 / 304				
		Not Sure			
Venting Connection					
Direct Connect Collared	Direct Connect Collared Flanged (provide details)				
Clearance to Combustibles as a					
Clearance to Combustibles: Reference Tab Insulation Required	Ie on Page 2				
Zero Clearance (2-hr Fire Rating) Sing	le Wall 1" 2"	Air 4" Not Sure			

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Coffee Roaster

For Reference: Product Options based on Clearance to Combustibles.

Building Heating Appliance & 1400°F Chimney:

TABLE 1 - PRESSURE STACK Clearances to Combustibles Minimum Air Space CLEARANCE to Unenclosed Combustible material and building insulation for 1400°F (760°C) continuous temperature.

Duct Model	Flue Diameter Ø (in)	Clearance to Combustible (in)	Clearance to Non- Combustible (in)
SCL (1000°F)	Ø5 to Ø36	18	0
SCL (1400°F)	Ø5 to Ø36	36	0
CAX1	Ø5 to Ø6	4	0
	Ø7 to Ø14	5	0
	Ø16 to Ø22	6	0
	Ø24 to Ø30	7	0
	Ø32 to Ø36	8	0
	Ø5 to Ø6	1	0
CIX1	Ø7 to Ø14	2	0
(UL 103 Type HT	Ø16 to Ø22	3	0
Ø5 to Ø24 only)	Ø24 to Ø30	4	0
	Ø32 to Ø36	5	0
CIX2 & CIX4	Ø5 to Ø14	1	0
(UL 103 Type HT	Ø16 to Ø30	2	0
Ø5 to Ø24 only)	Ø32 to Ø36	3	0

Dimensions are in inches

Grease Duct Application:

TABLE 2 - GREASE DUCT UL-1978 and UL-2221 (CIX3Z only) Clearances						
to Combustible (Unenclosed Surrouding)						
Minimum Air Space Clearances to Combustible material						
and Building insulation for 500°F (260°C) continuous						
temperature grease duct system.						
Duct Model	Flue Diameter Ø (in)	Clearance to	Clearance to			
		Combustible	Non-Combustible			
		(in)	(in)			
SCL	Ø5 to Ø36	18	0			
CAX1	Ø5	4	0			
	Ø6 to Ø11	5	0			
	Ø12 & Ø16	6	0			
	Ø18 & Ø22	7	0			
	Ø24 & Ø28	8	0			
	Ø30 & Ø34	9	0			
	Ø36	10	0			
	Ø5 to Ø13	2	0			

2

0

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n

Ø14 to Ø24

Ø26 to Ø34

Ø36

Ø5 to Ø16

Ø18 to Ø30 Ø32 to Ø36

Ø5 to Ø36

CIX3Z (UL-2221)

Dimensions are in inches

CIX2 and CIX4

CIX1

Design Tips: What are the requirements?

Code: What is required? - just UL 1978 or UL 2221 2-hr Fire Rating

Clearance to Combustibles: Table Above

• Can you mix and match? (single wall, double wall, zero clearance)

Aesthetics

• Stainless Required – Superior Aesthetics

• Galvalume - must paint in saline or corrosive/industrial environments

Cost – When above requirements are met

• Galvalume, Single Wall, smaller diameter all less expensive

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